



# Introduction

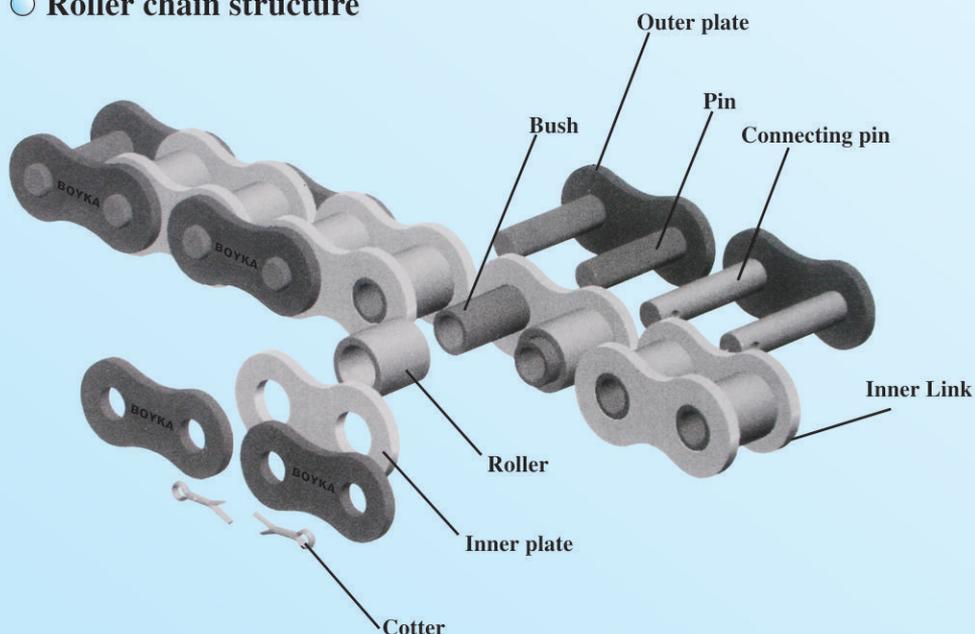
*Creation of high-quality chain is a matter of establishing critical parameters, both in component fabrication and final assembly, and then continually monitoring them to ensure that they are maintained.*

*For over forty years we have been producing high quality chains such as roller chains, bush chains, leaf chains, double pitch chains, hollow & solid pin conveyor chains, stainless steel conveyor chains, extended pin chains, elevator chains, slat chains, special application chains, mesh belt chains, sprockets etc. Apart from these, we can manufacture special application chains according to our customer's requirements.*

*We provide our customers with quality products as per their detailed specification in appropriate tolerances, specific material compositions and dimensional sizes to meet or exceed our customer's expectations. We provide our customers with high quality products possessing the balance of performance, reliability, price and delivery.*

*Our strict attention to specifications of our customers with dedicated designs and critical parameters maintained in manufacturing which is making BOYKA conveyor chains popular.*

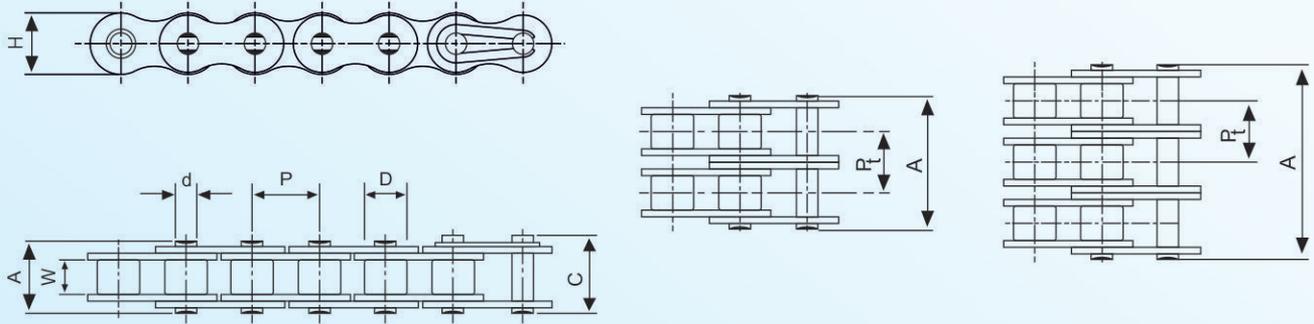
## ○ Roller chain structure



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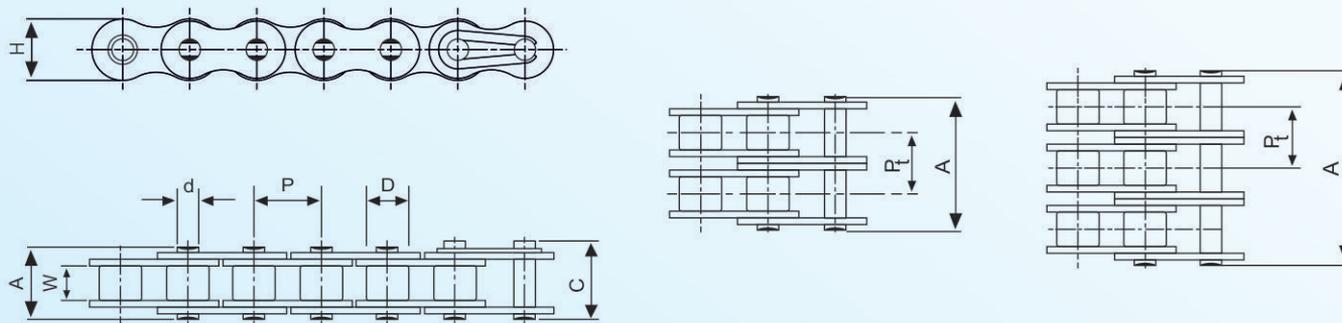
# British Standard Roller Chains



BOYKA Chain No.	Type of Strands	Intl. Ref. No.	Pitch (P)	Roller Dia Max (D)	Width Between Inner Plates Min (W)	Plate Height Max (H)	Pin Dia Max (d)	Pin Length Max (A)	Clearance Max (C)	Transverse Pitch (Pt)	Average Weight Per Metre (Kg)	Tensile Strength (Min) (Kgf)
BR-80-1-240L BR-80-2-240L BR-80-3-240L	Simplex Duplex Triplex	08B-1 08B-2 08B-3	12.70	8.51	7.75	11.80	4.45	17.00 31.00 44.90	20.90 34.90 48.80	13.92	0.72 1.36 2.00	1,820 3,180 4,540
BR-100-1-192L BR-100-2-192L BR-100-3-192L	Simplex Duplex Triplex	10B-1 10B-2 10B-3	15.875	10.16	9.65	14.70	5.08	19.60 36.20 52.80	23.70 40.30 56.90	16.59	0.91 1.82 2.73	2,270 4,540 6,810
BR-120-1-160L BR-120-2-160L BR-120-3-160L	Simplex Duplex Triplex	12B-1 12B-2 12B-3	19.05	12.07	11.68	16.10	5.72	22.70 42.20 61.70	27.30 46.80 66.30	19.46	1.17 2.30 3.54	2,950 5,900 8,850
BR-160-1-120L BR-160-2-120L BR-160-3-120L	Simplex Duplex Triplex	16B-1 16B-2 16B-3	25.40	15.88	17.02	21.00	8.28	36.10 68.00 99.90	41.50 73.40 105.30	31.88	2.70 5.30 7.90	6,100 11,600 17,500
BR-200-1-96L BR-200-2-96L BR-200-3-96L	Simplex Duplex Triplex	20B-1 20B-2 20B-3	31.75	19.05	19.56	26.40	10.19	43.20 79.00 116.00	49.30 85.80 122.20	36.45	3.90 7.70 11.90	9,500 17,300 25,500
BR-240-1-80L BR-240-2-80L BR-240-3-80L	Simplex Duplex Triplex	24B-1 24B-2 24B-3	38.10	25.40	25.40	33.40	14.63	53.40 101.00 150.00	60.00 108.00 156.00	48.36	6.85 13.50 20.00	15,000 30,000 43,000
BR-280-1-68L BR-280-2-68L BR-280-3-68L	Simplex Duplex Triplex	28B-1 28B-2 28B-3	44.45	27.94	30.99	37.00	15.90	65.00 124.00 184.00	72.50 132.00 191.00	59.56	7.90 15.00 22.50	20,000 36,000 54,000
BR-320-1-60L BR-320-2-60L BR-320-3-60L	Simplex Duplex Triplex	32B-1 32B-2 32B-3	50.80	29.21	30.99	42.30	17.81	67.50 126.00 184.00	75.30 133.90 192.40	58.55	9.50 18.75 28.00	25,000 46,000 68,000

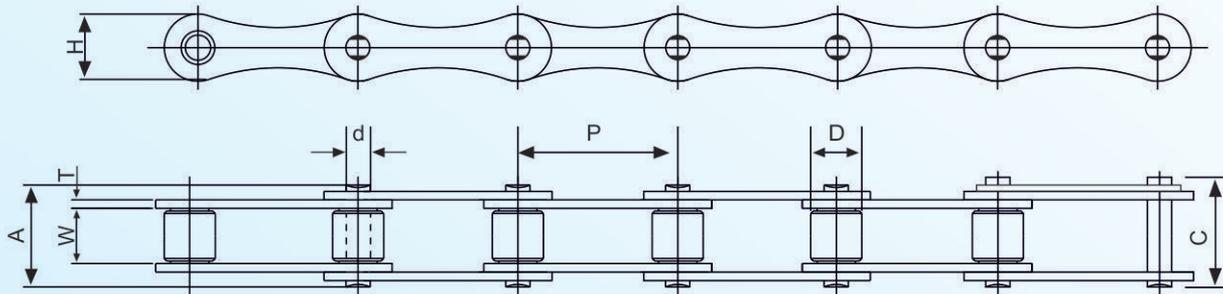
# American Standard Roller Chains

**BOYKA**<sup>®</sup>  
C H A I N S



BOYKA Chain No.	Type of Strands	Intl. Ref. No.	Pitch (P)	Roller Dia Max (D)	Width Between Inner Plates Min (W)	Plate Height Max (H)	Pin dia Max (d)	Pin Length Max (A)	Clearance Max (C)	Transverse Pitch (Pt)	Average Weight Per Metre (Kg)	Tensile Strength (Min) (Kgf)
BR-80-1-240LA	Simplex	40	12.70	7.95	7.85	12.10	3.96	17.80	21.70	14.38	0.69	1,440
BR-80-2-240LA	Duplex	40-2						32.30	36.20		1.25	2,880
BR-80-3-240LA	Triplex	40-3						46.70	50.60		1.90	4,320
BR-100-1-192LA	Simplex	50	15.875	10.16	9.40	15.10	5.08	21.80	25.90	18.11	1.02	2,270
BR-100-2-192LA	Duplex	50-2						39.90	44.00		1.90	4,540
BR-100-3-192LA	Triplex	50-3						57.90	62.00		2.90	6,810
BR-120-1-160LA	Simplex	60	19.05	11.91	12.57	18.10	5.94	26.90	31.50	22.78	1.50	3,200
BR-120-2-160LA	Duplex	60-2						49.80	54.40		3.05	6,400
BR-120-3-160LA	Triplex	60-3						72.60	77.20		4.60	9,600
BR-160-1-120LA	Simplex	80	25.40	15.88	15.75	24.10	7.92	33.50	38.90	29.29	2.60	6,000
BR-160-2-120LA	Duplex	80-2						62.70	68.10		5.05	12,000
BR-160-3-120LA	Triplex	80-3						91.90	97.30		7.55	18,000
BR-200-1-96LA	Simplex	100	31.75	19.05	18.90	30.20	9.53	41.10	47.20	35.76	4.10	9,000
BR-200-2-96LA	Duplex	100-2						77.00	83.10		7.90	18,000
BR-200-3-96LA	Triplex	100-3						113.00	119.10		11.50	27,000
BR-240-1-80LA	Simplex	120	38.10	22.23	25.22	36.20	11.10	50.80	57.40	45.44	5.74	12,500
BR-240-2-80LA	Duplex	120-2						96.30	102.90		11.37	25,500
BR-240-3-80LA	Triplex	120-3						141.70	148.30		17.00	38,100
BR-280-1-68LA	Simplex	140	44.45	25.40	25.22	42.20	12.71	54.90	62.30	48.87	7.60	17,240
BR-280-2-68LA	Duplex	140-2						103.60	111.00		15.05	35,000
BR-280-3-68LA	Triplex	140-3						152.40	159.80		22.22	52,000
BR-320-1-60LA	Simplex	160	50.80	28.58	31.55	48.20	14.27	65.50	73.40	58.55	10.10	23,500
BR-320-2-60LA	Duplex	160-2						124.20	132.10		19.90	47,000
BR-320-3-60LA	Triplex	160-3						182.90	190.80		30.00	70,000

# Double Pitch Chains



## EUROPEAN SERIES

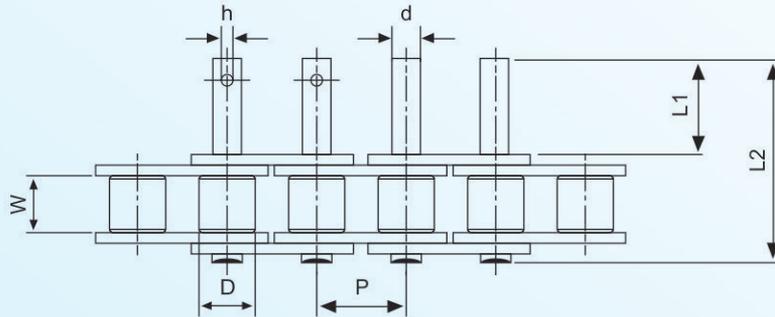
Intl. Ref. No.	BOYKA Chain No.	Pitch (P)	Width Between Inner-Plates (W.Min)	Roller Diameter (D.Max.)	Plate Height (H.Max.)	Plate Thickness (T)	Pin Diameter (d) (Max)	Pin Length (A.Max.)	Clearance Max (C)	Average Weight Per Metre (Kgs)	Tensile Strength (Min) (Kgf)
208 B	BB 08B 02	25.40	7.75	8.51	11.80	1.60	4.45	17.00	21.00	0.47	1,820
210 B	BB 10B 02	31.75	9.65	10.16	14.70	1.60	5.08	19.60	23.50	0.68	2,270
212 B	BB 12B 02	38.10	11.68	12.07	16.10	1.80	5.72	22.70	27.50	0.80	2,950
216 B	BB 16B 02	50.80	17.02	15.88	21.00	4.00	8.28	36.10	41.50	1.42	6,120
220 B	BB 20B 02	63.50	19.56	19.05	26.40	4.40	10.19	43.20	49.50	2.36	9,690

## AMERICAN SERIES

Intl. Ref. No.	BOYKA Chain No.	Pitch (P)	Width Between Inner-Plates (W.Min)	Roller Diameter (D.Max.)	Plate Height (H.Max.)	Plate Thickness (T)	Pin Diameter (d) (Max)	Width Over Bearing Pin (A.Max.)	Clearance Max (C)	Average Weight Per Metre (Kgs)	Tensile Strength (Min) (Kgf)
c2040	BA 08A 01	25.40	7.85	7.92	12.00	1.60	3.96	18.00	22.00	0.49	1,440
c2042	BA 08A 02			15.88							
c2050	BA 10A 01	31.75	9.40	10.16	15.00	2.00	5.08	21.00	26.00	0.81	2,270
c2052	BA 10A 02			19.05							
c2060	BA 12A 01	38.10	12.58	11.91	18.00	2.40	5.96	27.00	31.50	1.57	3,240
c2062	BA 12A 02			22.22							
c2060H	BA 12A 01 H	38.10	12.58	11.91	18.00	3.00	5.94	31.20	36.00	1.87	3,240
c2062H	BA 12A 02 H			22.22							
c2080	BA 16A 01	50.80	15.75	15.88	24.10	3.00	7.92	33.50	39.00	2.11	5,780
c2082	BA 16A 02			28.58							
c2080H	BA 16A 01 H	50.80	15.75	15.87	24.10	4.00	7.92	38.00	43.00	3.09	5,780
c2082H	BA 16A 02 H			28.58							

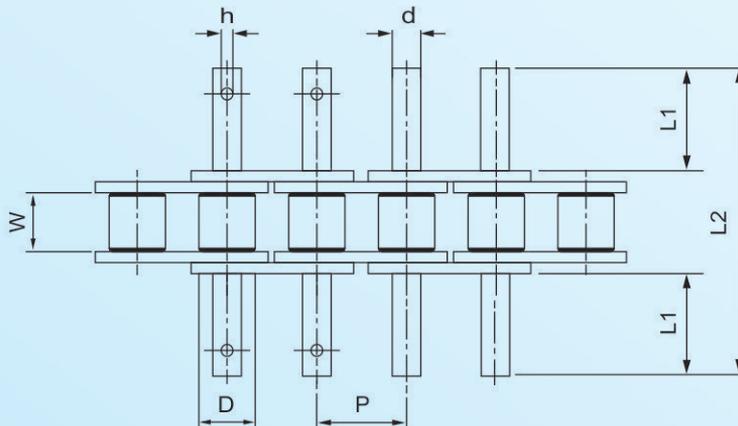
Note : 1. Double pitch chains can also be supplied in Stainless Steel material.

# Extended Pin Chains



## EXTENDED PIN ONE SIDE

Base Chain	BOYKA Chain No.	Pitch (P)	Width Between Inner-Plates (W.Min)	Roller Diameter (D Max.)	Pin Diameter (d) (Max)	Pin Extension (L1) (Max)	Pin Length (L2) (Max)	Hole Diameter (h)
08B	BEP 08B 01	12.70	7.75	8.51	4.45	15.15	31.00	1.70
10B	BEP 10B 01	15.875	9.65	10.16	5.08	17.60	36.20	1.70
12B	BEP 12B 01	19.05	11.68	12.07	5.72	20.85	42.20	1.70
16B	BEP 16B 01	25.40	17.02	15.88	8.28	33.80	68.00	3.30

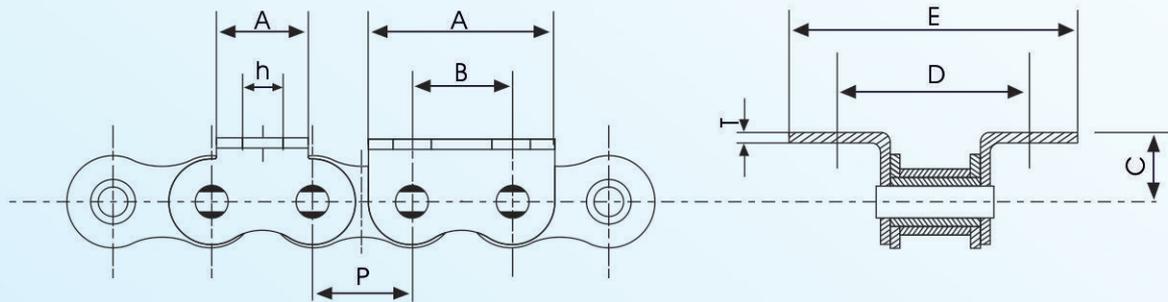


## EXTENDED PIN BOTH SIDE

Base Chain	BOYKA Chain No.	Pitch (P)	Width Between Inner-Plates (W.Min)	Roller Diameter (D Max.)	Pin Diameter (d) (Max)	Pin Extension (L1) (Max)	Pin Length (L2) (Max)	Hole Diameter (h)
08B	BEP 08B 02	12.70	7.75	8.51	4.45	8.10	31.00	1.70
10B	BEP 10B 02	15.875	9.65	10.16	5.08	9.35	36.20	1.70
12B	BEP 12B 02	19.05	11.68	12.07	5.72	11.10	42.20	1.70
16B	BEP 16B 02	25.40	17.02	15.88	8.28	17.85	68.00	3.30

Note : 1. Chains can be supplied with hole, without hole, with spring clip and in Stainless Steel material.  
 2. Pin length L1 & L2 can be changed as per requirement.  
 3. American standard chains can also be supplied with extended pin.

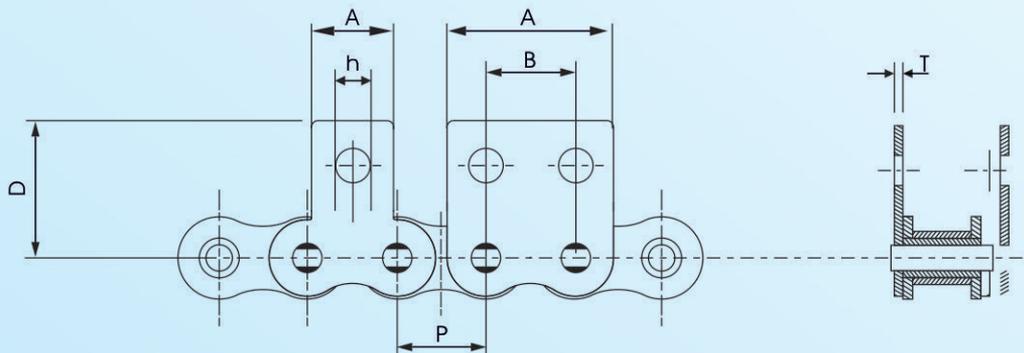
# K1 Attachment Chains



## K1 SINGLE HOLE BENT ATTACHMENT

Base Chain	BOYKA Chain No.	Pitch (P)	Attachment Width (A)	Hole Diameter (h)	Plate Height (C)	Hole Pitch (D)	Overall Width (E)	Plate Thickness (T)
08B	B 08B K1A	12.70	10.50	4.40	8.40	25.30	36.20	1.60
10B	B 10B K1A	15.875	19.50	6.20	10.60	32.20	45.20	1.60
12B	B 12B K1A	19.05	16.00	6.20	11.80	36.80	54.00	1.80
16B	B 16B K1A	25.40	20.30	8.45	15.00	55.50	74.20	3.00

# M1 Attachment Chains

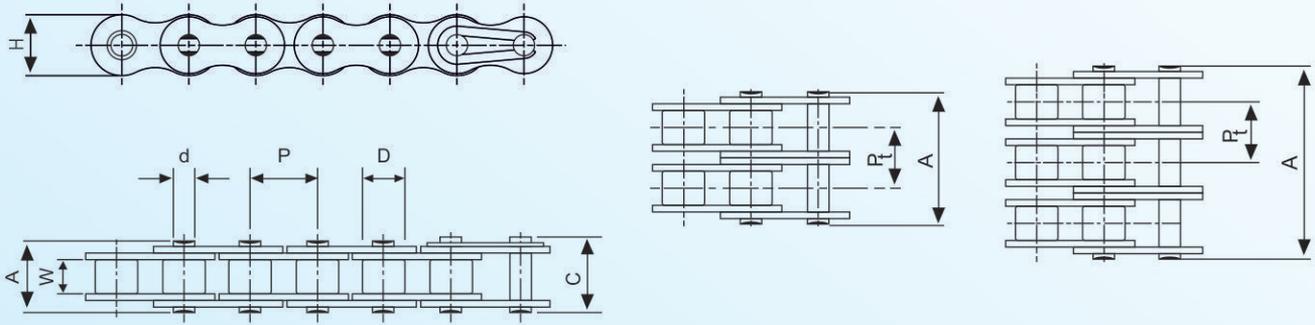


## M1 SINGLE HOLE STRAIGHT ATTACHMENT

Base Chain Ref.	BOYKA Chain No.	Pitch (P)	Attachment Width (A)	Hole Diameter (h)	Hole Pitch (B)	Att. Height (D)	Plate Thickness (T)
08B	B 08B M1A	12.70	10.50	4.40	12.10	17.30	1.60
10B	B 10B M1A	15.875	19.50	6.20	16.70	23.10	1.60
12B	B 12B M1A	19.05	16.00	6.20	19.70	28.20	1.80
16B	B 16B M1A	25.40	20.30	8.45	24.20	33.40	3.00

Note : 1. Attachments can be positioned as per requirement.  
2. Special attachment other than K & M can also be Made as per requirement.

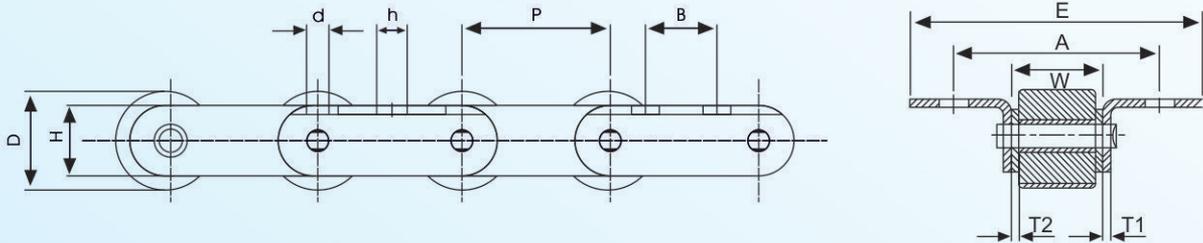
# Stainless Steel Roller Chains



Base Chain Ref.	BOYKA Chain No.	No. of Strands	Pitch (P)	Width between inner-plate (W Min)	Roller Diameter (D Max)	Pin Dia. (d Max)	Plate height (H Max)	Width Over Bearing Pin (A Max)	Width Over joint-Fastener (C Max)	Transverse Pitch (Pt)
08B-1 08B-2 08B-3	B 08B SS-1 B 08B SS-2 B 08B SS-3	01 02 03	12.70	7.75	8.51	4.45	11.80	17.00 31.00 44.90	20.90 34.90 48.80	13.92
10B-1 10B-2 10B-3	B 10B SS-1 B 10B SS-2 B 10B SS-3	01 02 03	15.875	9.65	10.16	5.08	14.70	19.60 36.20 52.80	23.70 40.30 56.90	16.59
12B-1 12B-2 12B-3	B 12B SS-1 B 12B SS-2 B 12B SS-3	01 02 03	19.05	11.68	12.07	5.72	16.10	22.70 42.20 61.70	27.30 46.80 66.30	19.46
16B-1 16B-2 16B-3	B 16B SS-1 B 16B SS-2 B 16B SS-3	01 02 03	25.40	17.02	15.88	8.28	21.00	36.10 68.00 99.90	41.50 77.40 105.30	31.88

Note : 1. K & M attachment chains, extended pin chains, double pitch chains can also be supplied in Stainless Steel material.

# Stainless Steel Conveyor Chains



## K1 SINGLE HOLE BENT ATTACHMENT

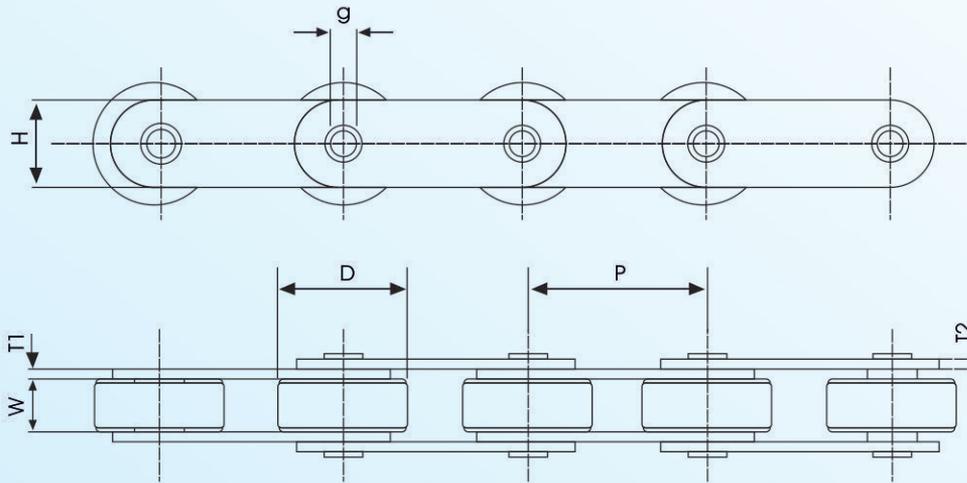
BOYKA Chain No.	Pitch (P)	Width Between Inner-Plates (W)	Roller Diameter (D)	Plate Height (H)	Plate Thickness		Hole Diameter (h)	Pin Diameter (d)	Hole Pitch (A)	Overall Width (E)
					Outer (T1)	Inner (T2)				
B 02 SSC K1	50.80	21.50	35.00	31.00	3.00	3.00	10.10	11.00	75.50	105
B 03 SSC K1	76.20	21.50	35.00	25.00	4.00	4.00	10.10	11.00	84.50	111
B 04 SSC K1	101.60	21.50	35.00	31.00	3.00	3.00	10.10	11.00	75.50	105

## K2 TWO HOLE BENT ATTACHMENT

BOYKA Chain No.	Pitch (P)	Width Between Inner Plates (W)	Roller Diameter (D)	Plate Height (H)	Plate Thickness		Hole Diameter (h)	Pin Diameter (d)	Hole Pitch (A)	Hole Pitch (B)	Overall Width (E)
					Outer (T1)	Inner (T2)					
B 02 SSC K2	50.80	21.50	35.00	31.00	3.00	4.00	8.20	11.00	76.50	38.10	107
B 03 SSC K2	76.20	21.50	35.00	25.00	4.00	4.00	8.20	11.00	84.50	35.00	111
B 04 SSC K2	101.60	21.50	35.00	31.00	3.00	3.00	10.10	11.00	75.50	50.00	105

Note : 1. Roller diameter can be changed as per requirement.  
2. Attachments can be placed as per requirement.

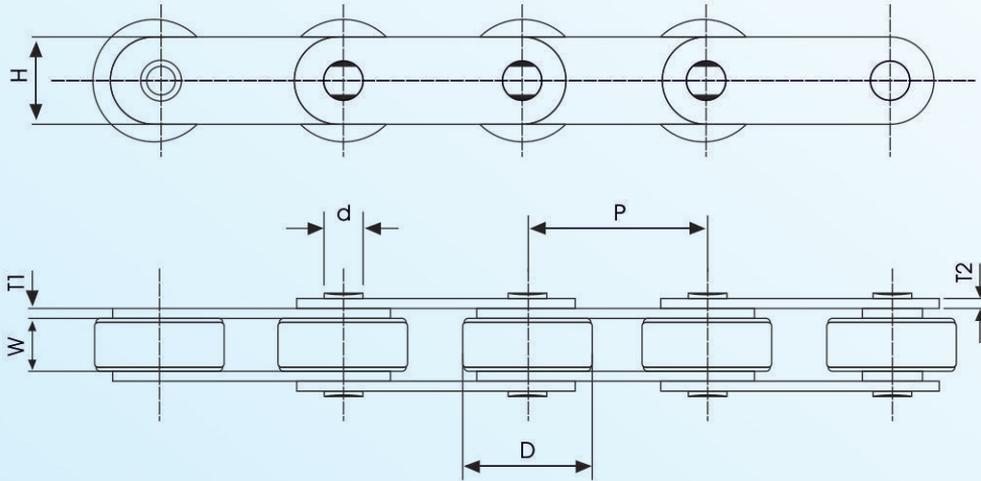
# Hollow Pin Conveyor Chains



## HOLLOW PIN CONVEYOR CHAINS

BOYKA Chain No.	Pitch (P)	Width between Inner Plates (W)	Roller Diameter (D)	Plate Height (H)	Plate Thickness		Pin Bore (g)	Tensile Strength (Min) (Kgf)
					Inner (T1)	Inner (T2)		
HPC 02 A HPC 25 A HPC 03 A HPC 04 A HPC 05 A HPC 06 A	50.80 63.50 76.20 101.60 127.00 152.40	15.00	31.75	26.00	4.00	4.00	10.10	3,000
HPC 03 B HPC 04 B HPC 05 B HPC 06 B HPC 07 B HPC 08 B HPC 09 B	76.20 101.60 127.00 152.40 177.80 203.20 228.60	19.05	47.62	40.00	5.00	5.00	13.20	8,000
HPC 04 C HPC 05 C HPC 06 C HPC 07 C HPC 08 C HPC 10 C	101.60 127.00 152.40 177.80 203.20 254.00	25.40	66.67	50.00	6.00	6.00	20.10	13,600

# Solid Pin Conveyor Chains



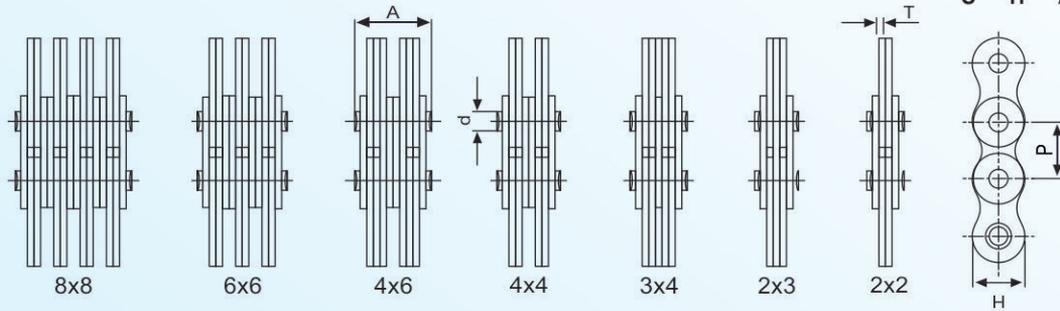
## SOLID PIN CONVEYOR CHAINS

BOYKA Chain No.	Pitch (P)	Width between Inner Plates (W)	Roller Diameter (D)	Plate Height (H)	Plate Thickness		Pin Diameter (d) (Max)	Tensile Strength (Min) (Kgf)
					Inner (T1)	Inner (T2)		
SPC 02 A SPC 25 A SPC 03 A SPC 04 A SPC 05 A SPC 06 A	50.80 63.50 76.20 101.60 127.00 152.40	15.00	31.75	26.29	4.00	4.00	13.80	3,800
SPC 03 B SPC 04 B SPC 05 B SPC 06 B SPC 07 B SPC 08 B SPC 09 B	76.20 101.60 127.00 152.40 177.80 203.20 228.60	19.05	47.62	40.00	5.00	5.00	18.26	10,000
SPC 04 C SPC 05 C SPC 06 C SPC 07 C SPC 08 C SPC 10 C	101.60 127.00 152.40 177.80 203.20 254.00	25.40	66.67	50.80	6.00	6.00	26.92	17,000

Note : 1. Roller diameter D can be changed as per requirement.  
2. Conveyor chains can also be supplied with Attachments as per requirement.

# Leaf Chains

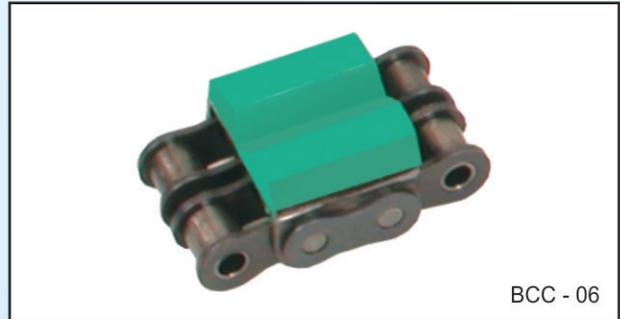
**BOYKA**  
C H A I N S



Intl. Ref. No.	BOYKA Chain No.	Lacing Pattern	Pitch (P)	Pin Diameter (d) (Max)	Plate Height (H. Max.)	Plate Thickness (T) (Max)	Pin Length (A. Max)	Average Weight Per Meter (Kgs)	Tensile Strength (Min) (Kgf)				
LL 08 22	B LL 08 22	2X2	12.70	4.45	10.90	1.25	7.60	0.36	1,810				
LL 08 23	B LL 08 23	2X3					8.95	0.42	1,810				
LL 08 34	B LL 08 34	3X4					11.65	0.58	2,370				
LL 08 44	B LL 08 44	4X4					13.00	0.67	3,170				
LL 08 46	B LL 08 46	4X6					15.70	0.82	3,170				
LL 08 66	B LL 08 66	6X6					18.40	0.97	4,540				
LL 08 88	B LL 08 88	8X8					23.80	1.34	6,050				
LL 10 22	B LL 10 22	2X2					15.875	5.08	13.70	1.65	9.30	0.31	2,220
LL 10 23	B LL 10 23	2X3	11.00	0.37	2,890								
LL 10 34	B LL 10 34	3X4	14.40	0.53	3,405								
LL 10 44	B LL 10 44	4X4	16.10	0.60	4,450								
LL 10 46	B LL 10 46	4X6	19.50	0.75	4,540								
LL 10 66	B LL 10 66	6X6	22.90	0.89	6,670								
LL 10 88	B LL 10 88	8X8	29.70	1.20	9,080								
LL 12 22	B LL 12 22	2X2	19.05	5.72	16.10	1.90					10.70	0.35	2,890
LL 12 23	B LL 12 23	2X3					12.65	0.43	2,890				
LL 12 34	B LL 12 34	3X4					16.55	0.58	4,425				
LL 12 44	B LL 12 44	4X4					18.50	0.66	5,780				
LL 12 46	B LL 12 46	4X6					22.40	0.82	5,900				
LL 12 66	B LL 12 66	6X6					26.30	0.98	8,670				
LL 12 88	B LL 12 88	8X8					34.10	1.30	11,800				
LL 16 22	B LL 16 22	2X2					25.40	8.28	21.00	3.20	17.20	1.00	4,310
LL 16 23	B LL 16 23	2X3	20.45	1.23	4,310								
LL 16 34	B LL 16 34	3X4	26.93	1.69	6,465								
LL 16 44	B LL 16 44	4X4	30.20	1.92	8,620								
LL 16 46	B LL 16 46	4X6	36.70	2.39	8,620								
LL 16 66	B LL 16 66	6X6	43.20	2.85	12,930								
LL 16 88	B LL 16 88	8X8	56.20	3.80	17,240								
LL 20 22	B LL 20 22	2X2	31.75	10.19	26.40	3.70					20.10	2.29	6,580
LL 20 23	B LL 20 23	2X3					23.10	2.83	6,580				
LL 20 34	B LL 20 34	3X4					30.45	3.92	9,870				
LL 20 44	B LL 20 44	4X4					35.10	4.47	13,160				
LL 20 46	B LL 20 46	4X6					41.40	5.55	13,160				
LL 20 66	B LL 20 66	6X6					48.75	6.65	19,740				
LL 24 22	B LL 24 22	2X2					38.10	14.63	33.40	5.20	26.50	4.17	9,980
LL 24 23	B LL 24 23	2X3									31.75	5.17	9,980
LL 24 34	B LL 24 34	3X4	42.30	7.17	14,970								
LL 24 44	B LL 24 44	4X4	47.55	8.16	19,960								
LL 24 46	B LL 24 46	4X6	58.10	10.15	19,960								
LL 24 66	B LL 24 66	6X6	68.65	12.14	29,940								
LL 28 22	B LL 28 22	2X2	44.45	15.90	37.00	6.45					30.70	5.26	13,150
LL 28 23	B LL 28 23	2X3									37.00	6.53	13,150
LL 28 34	B LL 28 34	3X4					49.50	9.06	19,730				
LL 28 44	B LL 28 44	4X4					55.80	10.33	26,300				
LL 28 46	B LL 28 46	4X6					68.35	12.86	26,300				
LL 28 66	B LL 28 66	6X6					80.90	15.39	39,450				
LL 32 22	B LL 32 22	2X2					50.80	17.81	42.30	6.45	31.45	7.19	17,230
LL 32 23	B LL 32 23	2X3									37.65	8.93	17,230
LL 32 34	B LL 32 34	3X4	50.20	12.40	25,845								
LL 32 44	B LL 32 44	4X4	56.45	14.14	34,460								
LL 32 46	B LL 32 46	4X6	69.00	17.62	34,460								
LL 32 66	B LL 32 66	6X6	81.55	21.09	51,690								

Note : Leaf chains can also be supplied as per requirement.

# BOYKA® Chain Range



# BOYKA® Chain Range



BCC - 11



BCC - 12



BRC - 13



BCC - 14



BCC - 15



BHP - 16



BCC - 17



BBC - 18



BCC - 19



BHP - 20

# BOYKA® Chain Range



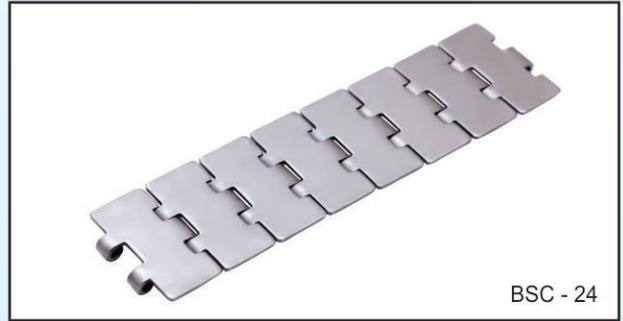
BFF - 21



BEP - 22



BDC - 23



BSC - 24



BEP - 25



BCC - 26



BEP - 27



BCC - 28

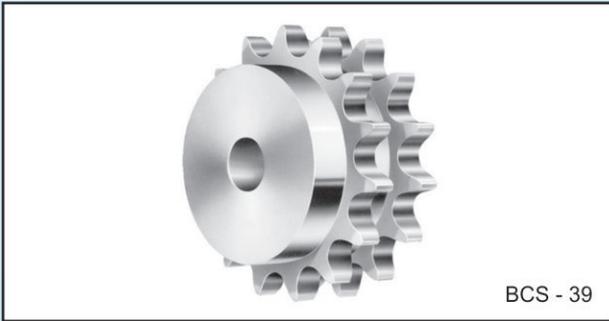
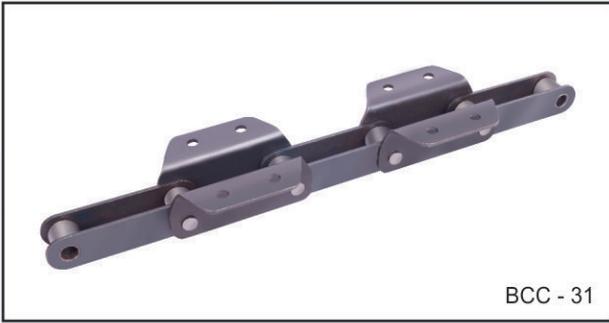


BCC - 29

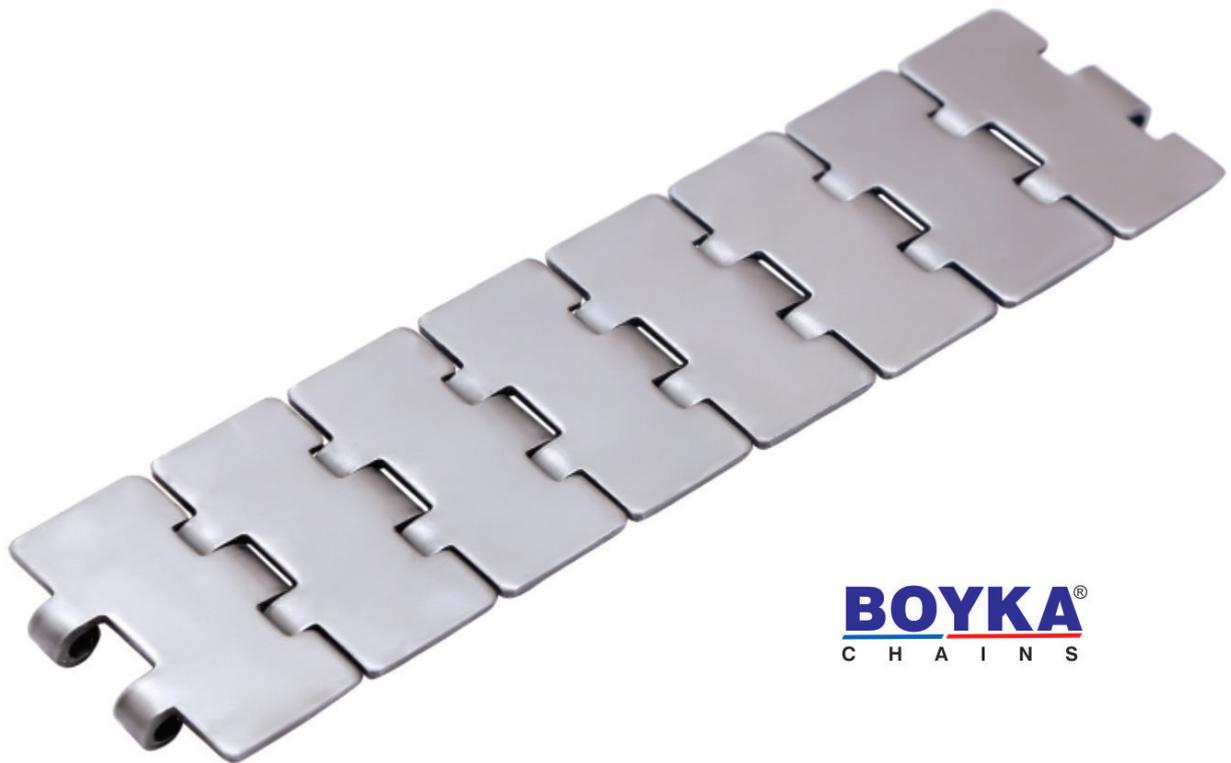


BHP - 30

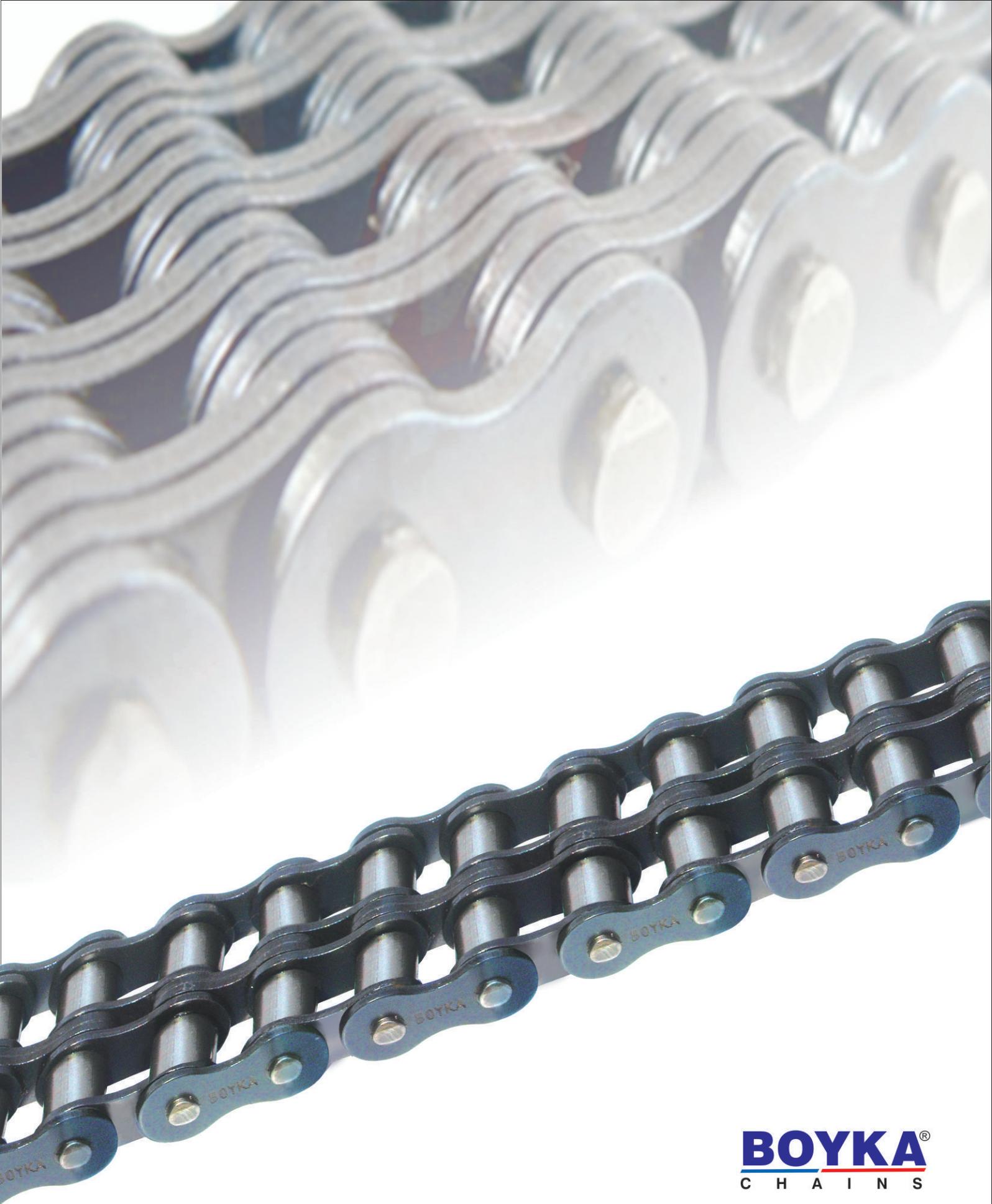
# BOYKA® Chain Range



# BOYKA<sup>®</sup> Chain Range



**BOYKA<sup>®</sup>**  
C H A I N S



**BOYKA**<sup>®</sup>  
C H A I N S

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ROLLER CHAINS • BUSH CHAINS • LEAF CHAINS

DOUBLE PITCH CHAINS WITH SMALL & LARGE ROLLERS

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